

A34093 PCT USA

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Philip George Ellis  
Serial No. : To be Assigned  
Filed : To be Assigned  
For : BUILDING FRAME AND METHOD CONSTRUCTION

*L. Nelson*  
*#6/Pre Amt. A*  
*11-6-01*

**PRELIMINARY AMENDMENT**

Assistant Commissioner of Patents

Washington, D.C. 20231

Sir:

Preliminary to the examination of the above-identified application, please  
make the following amendment to the claims:

**In the Claims:****Amend the following claims:**

- A1*
4. (Amended) Roll forming apparatus according to claim 1 including a moveable operation unit including one or more functional components each adapted to produce a specified feature on the metal frame member during roll forming.
- A2*
6. (Amended) Roll forming apparatus according to claim 5 wherein the or each functional component includes at least one hole punch, a guillotine and a notching unit for removing a section of a base of the channel.
7. (Amended) Roll forming apparatus according to claim 1 including computing means adapted to control and synchronise roll forming, lip-forming, groove-forming, and the operational unit including all functional components.

**Cancel claims 16 to 20.**